

**What is claimed is:**

1           1.     In a brassiere consisting of a pair of multi-layered breast cups, each of said breast  
2           cups being joined to one another by a central band and being supported on a human chest by  
3           a surrounding band, each of said breast cups comprising:

- 4                 (a)     an intermediate foam layer having an upper breast slant and a lower breast  
5                         convex curve;  
6                 (b)     an outer shell layer composed of a material capable of conforming to a shape  
7                         complementary to said intermediate foam layer;  
8                 (c)     an inner lining layer, and  
9                 (d)     an artificial nipple element having a protruding end.

10           wherein said outer shell layer, said intermediate foam layer, said inner lining layer and said  
11           artificial nipple element are permanently joined to one another to form a single multi-layered  
12           breast cup.

1           2.     The brassiere in accordance with claim 1, wherein said intermediate foam layer is  
2           provided with an aperture adapted to receive said protruding end of said artificial nipple  
3           element, such that said protruding end of said artificial nipple element is introduced through  
4           said aperture.

1           3.     The brassiere in accordance with claim 1, wherein said artificial nipple element is  
2           composed of a compressible material selected from the group consisting of natural rubber,  
3           latex rubber and silicone rubber.

1           4.     The brassiere in accordance with claim 3, wherein said intermediate foam layer is  
2           provided with an aperture adapted to receive said protruding end of said artificial nipple  
3           element, such that said protruding end of said artificial nipple element is introduced through  
            said aperture.

1           5.     The brassiere in accordance with claim 1, wherein said artificial nipple element is  
2           integrally molded with said intermediate foam layer.

1 6. The brassiere in accordance with claim 5, wherein said intermediate foam layer is  
2 fabricated from a material selected from the group consisting of polyester, polyurethane,  
3 ethylene vinyl acetate copolymer and polyethylene foams.

1 7. The brassiere in accordance with claim 6, wherein said intermediate foam layer is  
2 fabricated from polyurethane.

1 8. The brassiere in accordance with claim 1, wherein the thickness of said upper breast  
2 slant is in the range of from about 1.0 to about 3.0 mm and the thickness of said lower breast  
3 convex curve is in the range of from about 1.0 mm to about 2.5 cm.

1 9. The brassiere in accordance with claim 1, wherein said inner lining layer is fabricated  
2 from a material selected from the group consisting of nylon, cotton and silk.

1 10. The brassiere in accordance with claim 1, wherein said inner lining layer in the form  
2 of a thin layer of foam fused to a lining fabric.

1 11. The brassiere in accordance with claim 10, wherein said thin layer of foam is  
2 fabricated from a material selected from the group consisting of polyester, polyurethane,  
3 ethylene vinyl acetate copolymer and polyethylene foams.

1 12. The brassiere in accordance with claim 11, wherein said thin foam layer is fabricated  
2 from polyurethane.

1 13. The brassiere in accordance with claim 10, wherein said thin foam layer has a  
2 thickness in the range of from about 1.0 to about 2.0 mm.

1 1 ~~14~~. In a brassiere consisting of a pair of breast cups, each of said breast cups being joined  
2 to one another by a central band and being supported on a human chest by a surrounding  
3 band, each of said breast cups comprising:

4 (a) an outer shell layer having an idealized upper breast slant, an idealized lower  
5 breast convex curve, and a protruding nipple contour which forms a nipple  
6 recess, said nipple recess adapted to receive an artificial nipple forming  
7 liquid, and

8 (b) an inner lining layer,

9 said outer shell layer being composed from a material capable of being molded when heated  
10 and retaining its shape upon cooling, such that when that said nipple recess is filled with said  
11 artificial nipple forming liquid, an artificial nipple element is formed within said recess upon  
12 cooling and hardening of said artificial nipple forming liquid, said resulting artificial nipple  
13 element adhering to said nipple recess, and wherein said outer shell layer and said inner  
14 lining layer are permanently joined to one another to form a single breast cup.

1 2 ~~15~~. The brassiere in accordance with claim ~~14~~, wherein said outer shell layer is fabricated  
2 from a polyester material.

1 3 ~~16~~. The brassiere in accordance with claim ~~14~~, wherein said outer shell layer is fabricated  
2 from a knit fabricated selected from the group consisting of nylon knit fabrics and polyester  
3 knit fabrics.

1 4 ~~17~~. The brassiere in accordance with claim ~~14~~, wherein said artificial nipple forming  
2 liquid is selected from the group consisting of liquid rubber and liquid silicone rubber.